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WHAT IS CLAIMED IS:

An ellipsometer for aligning incident angle, wherein the ellipsometer comprising:

a main frame shaping half circle and flat surface on which a plurality of grooves are radial and circumferential directionally carved;

a specimen stage, which is installed at the groove-caved surface of the main frame, for tilting a specimen on a upper surface of the specimen stage with respect to horizontal direction and translating the specimen upward and downward;

a polarizing unit, which is capable of fixing and moving on the groove-carved surface of the main frame, for polarizing a light from a light source and outputting the polarized light to the specimen, and moving on the groove-carved surface; and

a light detecting unit, which is capable of fixing and moving on the groovecarved surface, for a reflection light from the specimen.

- 2. The ellipsometer according to claim 1, wherein the grooves comprising:
- a circumferential direction groove is carved within a predetermined radius less than that of the main frame and is formed like a v-shape; and
- a plurality of radial direction grooves are symmetrically carved with respect to a vertical axis of the main frame and are formed like a v-shape.
- 3. The ellipsometer according to claim 1, wherein the polarizing unit comprising:
 - a polarizer for polarizing a polarizing state of the light from a light source; and

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a modulator for modulating the polarizing light and outputting the modulated light to the specimen.

4. The ellipsometer according to claim 1, wherein the polarizing unit comprising:

a plurality of balls for accurately moving the polarizing unit on the grooves; and

a permanent magnet, which is bonded under the surface of the polarizing unit facing the groove-carved surface of the main frame, for fixing the polarizing unit to the groove-carved surface of the main frame.

- 5. The ellipsometer according to claim 4, wherein the balls are arranged on the radial direction groove and the circumferential direction.
- 6. The ellipsometer according to claim 4, wherein the light detecting unit comprising:

an analyzer for detecting the polarizing state of the reflection light from the specimen; and

a photo detector for converting the analyzed light from the analyzer into an electrical signal.

7. The ellipsometer according to claim 4, wherein the light detecting unit comprising:

a plurality of balls for accurately moving the light detecting unit on the groovecarved surface of the main frame; and

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a permanent magnet, which is bonded under the surface of the light detecting unit facing the groove-carved surface of the main frame, for fixing the light detecting unit to the groove-carved surface of the main frame.

8. The ellipsometer according to claim 1, wherein the light detecting unit comprising:

an analyzer for detecting the polarizing state of the reflection light from the specimen; and

a photo detector for converting the analyzed light from the analyzer into an electrical signal.

9. The ellipsometer according to claim 1, wherein the light detecting unit comprising:

a plurality of balls for accurately moving the light detecting unit on the groovecarved surface of the main frame; and

a permanent magnet, which is bonded under the surface of the light detecting unit facing the groove-carved surface of the main frame, for fixing the light detecting unit to the groove-carved surface of the main frame.

10. The ellipsometer according to claim 9, wherein the balls are arranged on the radial direction groove and the circumferential direction groove.

11. A precision auto-alignment method for incident angle of an ellipsometer, wherein the precision auto-alignment method comprising the steps of:

measuring tilt and translating angle errors according to incident angles of a

polarizing unit;

compensating each error by moving a light spot reflecting from the specimen onto a center of the detector's entrance aperture;

calculating the tilt and translating angle errors from repeatedly performing the measuring and compensating steps above; and

correctly aligning incident angle for the ellipsometer by the tilt and translating angle errors.

12. The precision auto-alignment method according to claim 11, wherein the measuring step comprising:

a first measuring a first set of the tilt and translating errors as the light spot is centered on the detector's entrance aperture when the polarizing unit and analyzing are set at a first incident angle; and

a second measuring a second set of the tilt and translating errors as the light spot is centered on the detector's entrance aperture when the polarizing unit and analyzing are set at a second incident angle.

13. The precision auto-alignment method according to claim 11, wherein the compensating step comprising:

a step of accessing the light spot to a entrance aperture of detecting unit of the ellipsometer by tilting a specimen on specimen stage of the ellipsometer; and

a step of centering the light spot to a entrance aperture of detecting unit by obtaining a half maximum intensity and at the same time a half position between two positions have the same intensity.

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14. The precision auto-alignment method according to claim 13, wherein the centering step comprising:

a step of obtaining a first center position in a X-direction at a first half intensity of the first maximum intensity of between two x positions which have a first intensity; and

a step of obtaining a second center position in a Y-direction at a second half intensity of the second maximum intensity between two y positions which have a second intensity.